

L2 –Hydraulic turbomachines and energy conversion

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Topics of the lecture

- Specific Energy Conversion
- Classification of hydraulic turbomachines
 - Types
 - Performance

From L1: Specific Hydraulic Energy

Specific Energy Balance

- Local Mean Flow Specific Energy: Flow Property

$$h_t = \underbrace{\frac{p}{\rho}}_{\text{Pressure}} + \underbrace{g \times Z}_{\text{Gravity Potential}} + \underbrace{\frac{\vec{C}^2}{2}}_{\text{Kinetic}} + Cste \quad (\text{J} \cdot \text{kg}^{-1})$$

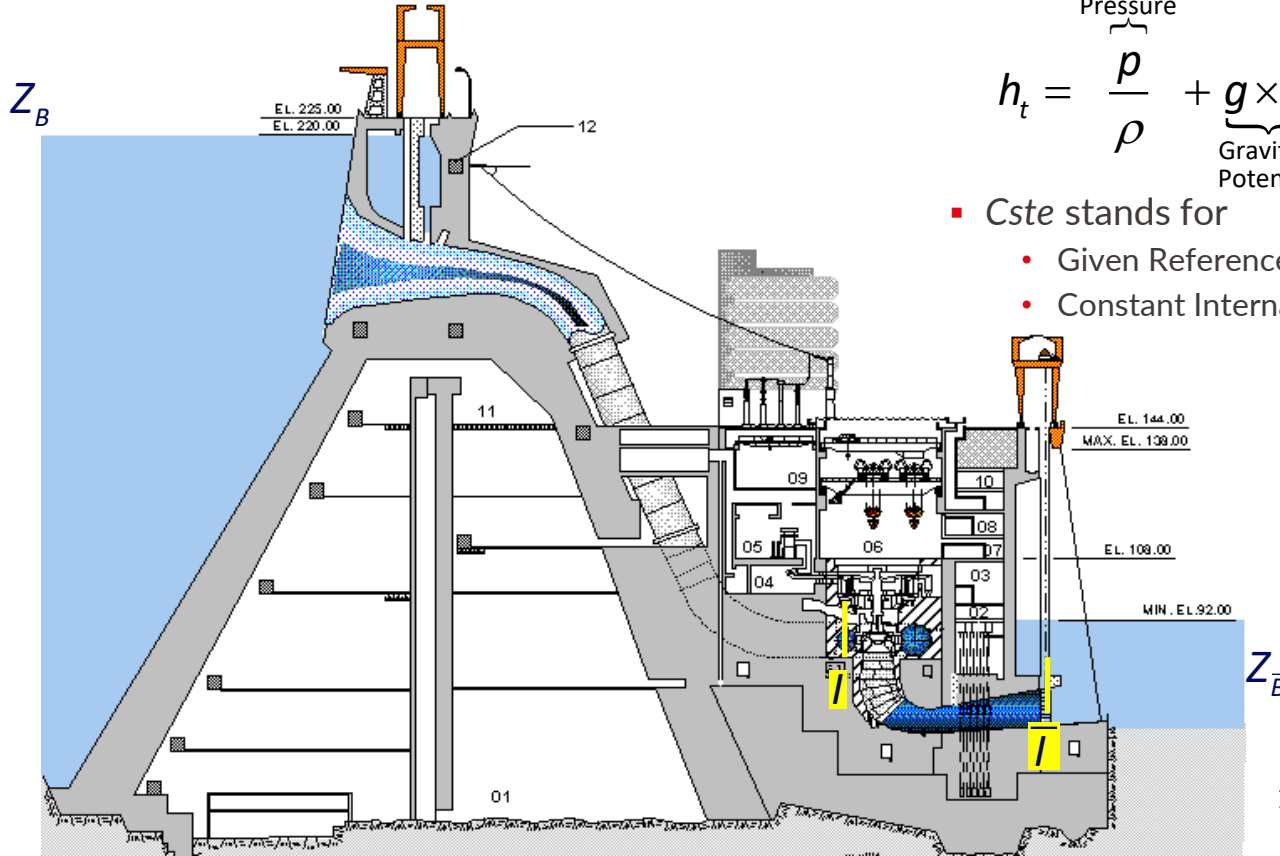
- $Cste$ stands for

- Given Reference Elevation Z_{ref} (e.g. Sea Level)
- Constant Internal Specific Energy

Available Specific Hydraulic Energy

$$E \triangleq gH_I - gH_T$$

$$= g(Z_B - Z_{\bar{B}}) - \sum gH_r^T$$



Itaipú, Brazil/Paraguay
20 x 740 MW Francis

Specific Hydraulic Energy

Hydraulic System: Specific Energy and Discharge Balance



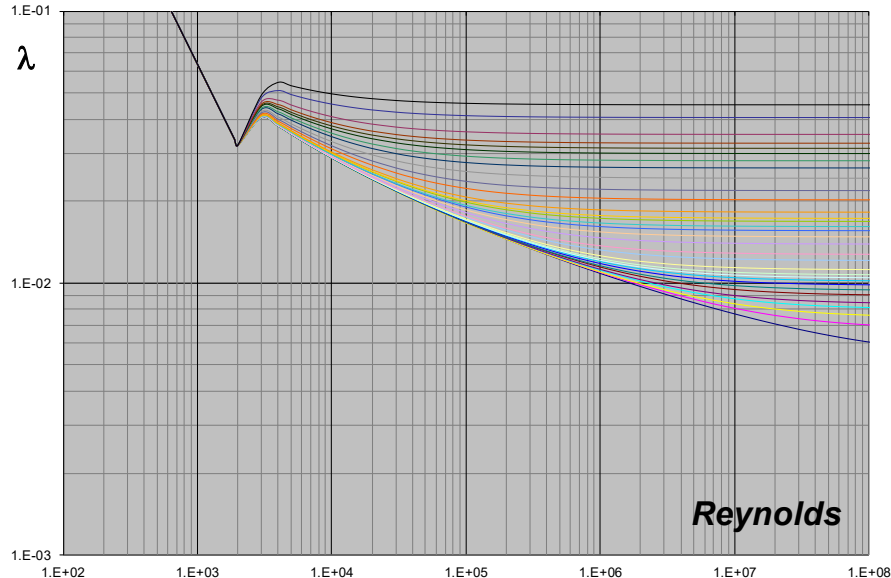
- Specific Energy Balance $gH_1 = gH_2 + \sum_{1 \rightarrow 2} (gH_r)_i$
 - Steady Flow
 - Straight Stream Lines, free of Secondary Flow

- Discharge Balance $Q_1 = Q_2$
 - Mass conservation $A_1 \times C_1 = A_2 \times C_2$

Specific Hydraulic Energy

Specific Energy Losses : The Pipe Distributed Losses

$$gH_{r1\div 2} = \lambda \left(\text{Re}; \frac{k}{D_h} \right) \frac{L_{12}}{D_h} \frac{\vec{C}^2}{2} \quad (\text{J} \cdot \text{kg}^{-1})$$



- λ Local Loss Coefficient $\lambda = \lambda \left(\text{Re}, \frac{k}{D_h} \right)$
- Re Reynolds Number $\text{Re} = \frac{CD_h}{\nu}$
- k Roughness
- D_h Hydraulic Diameter $D_h = \frac{4A}{P_{wet}}$

Specific Hydraulic Energy

Specific Energy Losses : The Pipe Distributed Losses

Churchill Empirical Formula

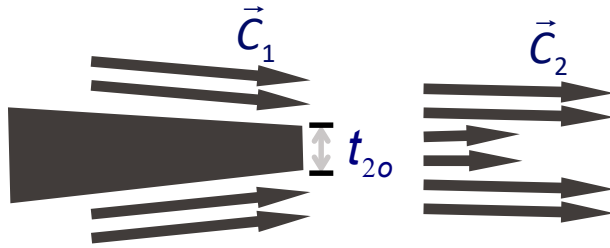
$$\lambda\left(\text{Re}; \frac{k_s}{D}\right) = 8 \left[\left(\frac{8}{\text{Re}}\right)^{12} + \frac{1}{(A+B)^{\frac{3}{2}}} \right]^{\frac{1}{12}}$$

$$\text{with } A = \left[2.457 \cdot \ln \frac{1}{\left(\frac{7}{\text{Re}}\right)^{0.9} + 0.27 \cdot \frac{k_s}{D}} \right]^{16}$$

$$\text{and } B = \left[\frac{37'530}{\text{Re}} \right]^{16}$$

Specific Hydraulic Energy

Specific Energy Losses : Singular Losses



▪ Turbulent Mixing

- Sudden Expansion
- Wake
- Flow Separation
- etc...

→ For the full list and their calculation refer to pages 35-38 of the hand-out on Moodle

$$gH_{r1\div 2} \approx \left(1 - \frac{A_1}{A_2}\right)^2 \frac{C_1^2}{2} = \left(1 - \frac{A_2}{A_1}\right)^2 \frac{C_2^2}{2} = \left(\frac{\delta A}{A_2 - \delta A}\right)^2 \frac{C_2^2}{2}$$

Specific Hydraulic Energy

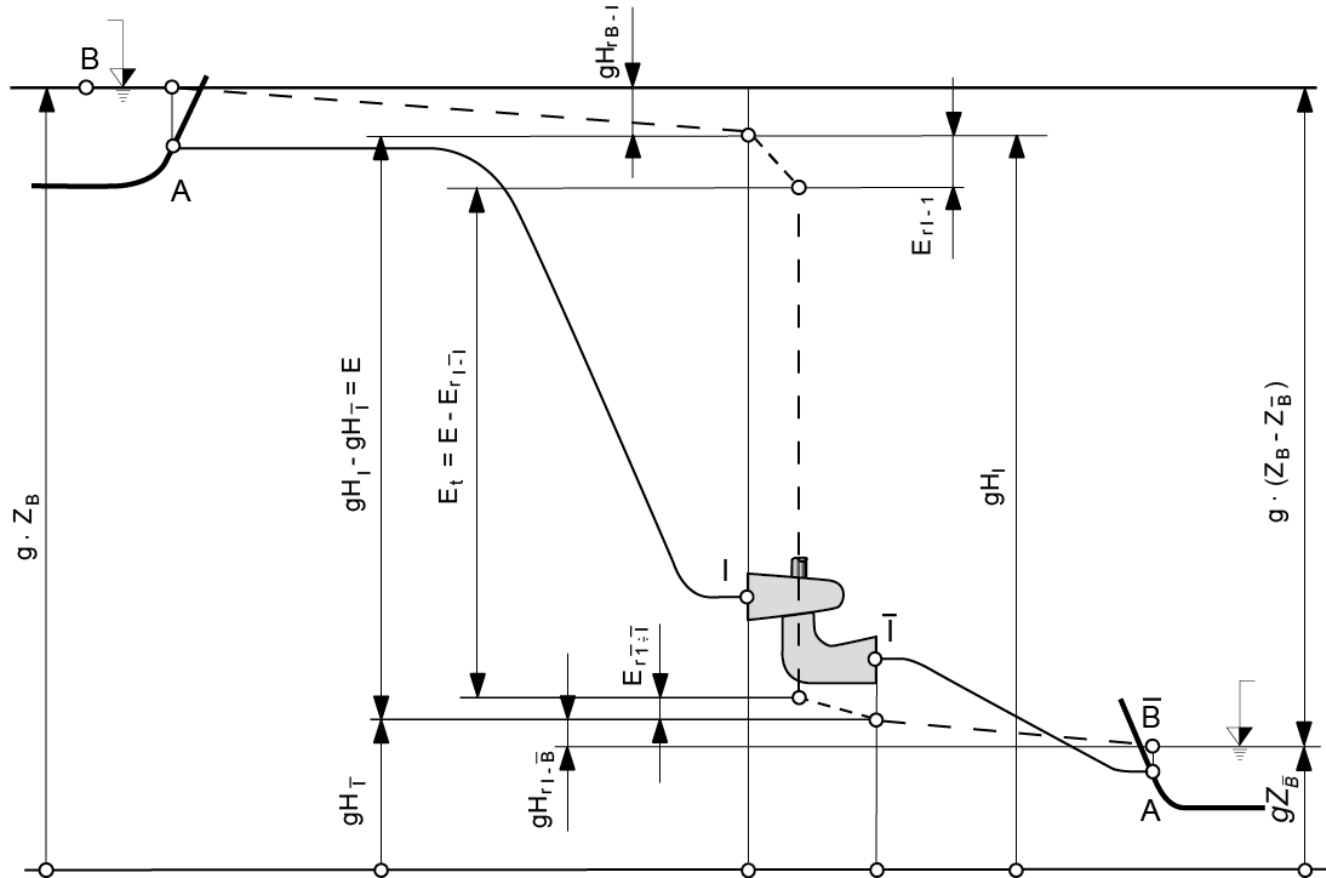
Specific Energy Losses : Total Losses

- Distributed Losses : $gH_{r1\div 2} = \lambda \left(Re; \frac{k}{D_h} \right) \frac{16 L_{12}}{\pi^2 D_h^5} \frac{Q^2}{2} \quad (\text{J} \cdot \text{kg}^{-1})$
- Singular Losses for the i^{th} Component $gH_{ri} = K_i \frac{1}{A_i^2} \frac{Q^2}{2} \quad (\text{J} \cdot \text{kg}^{-1})$
- General Formula $gH_{rx\div y} = \sum_{i=1}^n K_i \frac{1}{A_i^2} \times \frac{Q^2}{2} \quad (\text{J} \cdot \text{kg}^{-1})$

$$= \underbrace{\sum_{i=1}^n K_i \frac{A_{ref}^2}{A_i^2}}_{K_{Inst.}} \times \frac{Q^2}{2A_{ref}^2} = K_{Inst.} \times \frac{Q^2}{2A_{ref}^2}$$

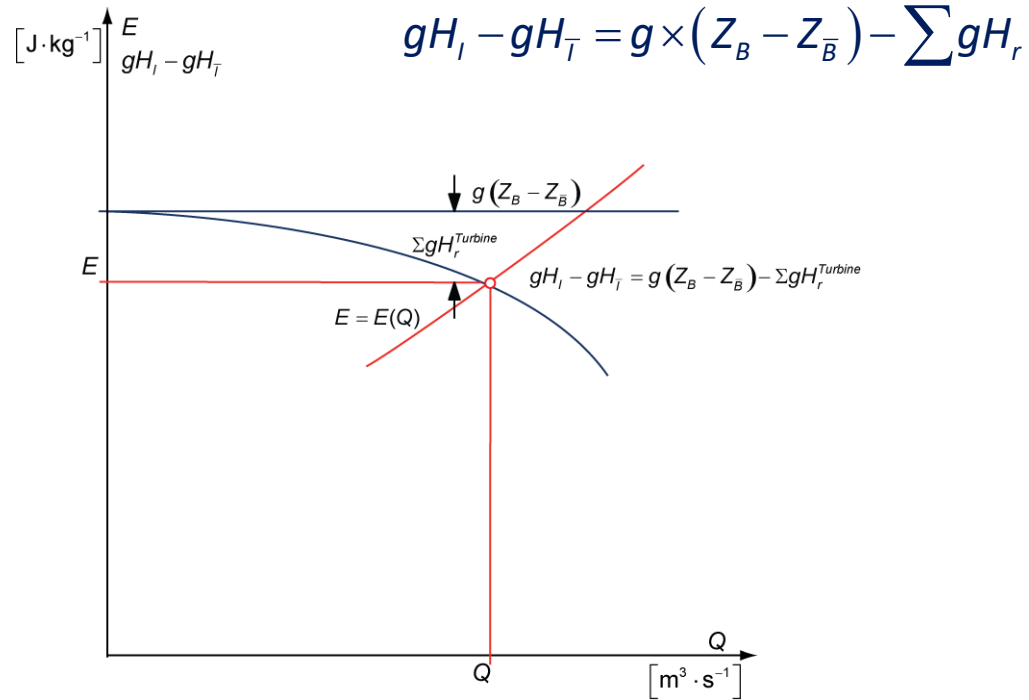
Specific Hydraulic Energy

Specific Energy Balance: generating mode



Specific Hydraulic Energy

Hydraulic Characteristics : generating mode



Specific Hydraulic Energy

Hydraulic Drive : generating mode

- Machine Power Output

$$P = \vec{\omega} \cdot \vec{T} \quad (\text{W})$$

- Available Hydraulic Power

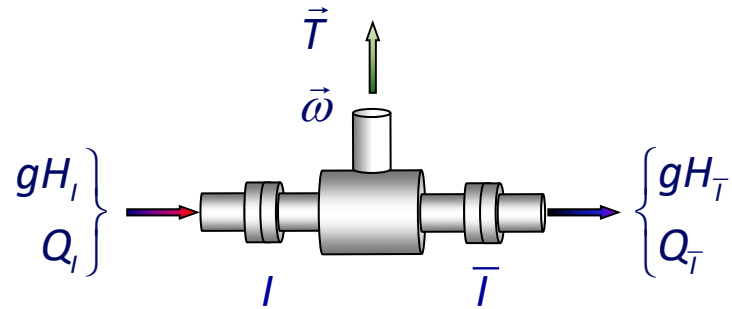
$$P_h = \underbrace{\rho Q}_{\frac{\text{kg} \times \text{m}^3}{\text{m}^3 \times \text{s}}} \times \underbrace{E}_{\frac{\text{J}}{\text{kg}}} \quad (\text{W})$$

- Turbine Efficiency

$$P = \eta^T \times P_h \quad ; \eta^T \leq 100 \%$$

- Driving Power Defined as Positive :

$$P \geq 0$$



$$E \triangleq gH_I - gH_T \quad (\text{J} \cdot \text{kg}^{-1})$$

$$P_h = \rho Q \times E$$

$$= \rho Q \times (gH_I - gH_T)$$

Specific Hydraulic Energy

Rotating Train Dynamics

- Rotating train angular momentum equation: $J \times \frac{d\omega}{dt} = T + T_{el}$ (N·m)
 - Inertia: J
 - Angular speed: ω
 - Synchronous conditions : $T = -T_{el}$
 - Load rejection : runaway speed $T_{el.} = 0 \Rightarrow \frac{d\omega}{dt} = T > 0$

- Synchronous speed relation :
 - Grid frequency $f_{grid} = 16\frac{2}{3}$ Hz; 50 Hz; 60 Hz
 - Number of poles of the synchronous generator z_p
 - Rotating frequency $n = \frac{2 \times f_{grid}}{z_p}$ (Hz)

Example

Itaipu (Brasil) rotating train characteristics

- For a discharge of Hydraulic Power:

$$Q = 677 \text{ m}^3 \cdot \text{s}^{-1}$$

$$P_h = 786 \text{ MW}$$

- For 5% less discharge

$$P_h = 748 \text{ MW}$$

- For the Brazilian units number of poles
- For the Paraguayan units number of poles

$$f_{grid} = 60 \text{ Hz}; N = 92.3 \text{ min}^{-1}$$

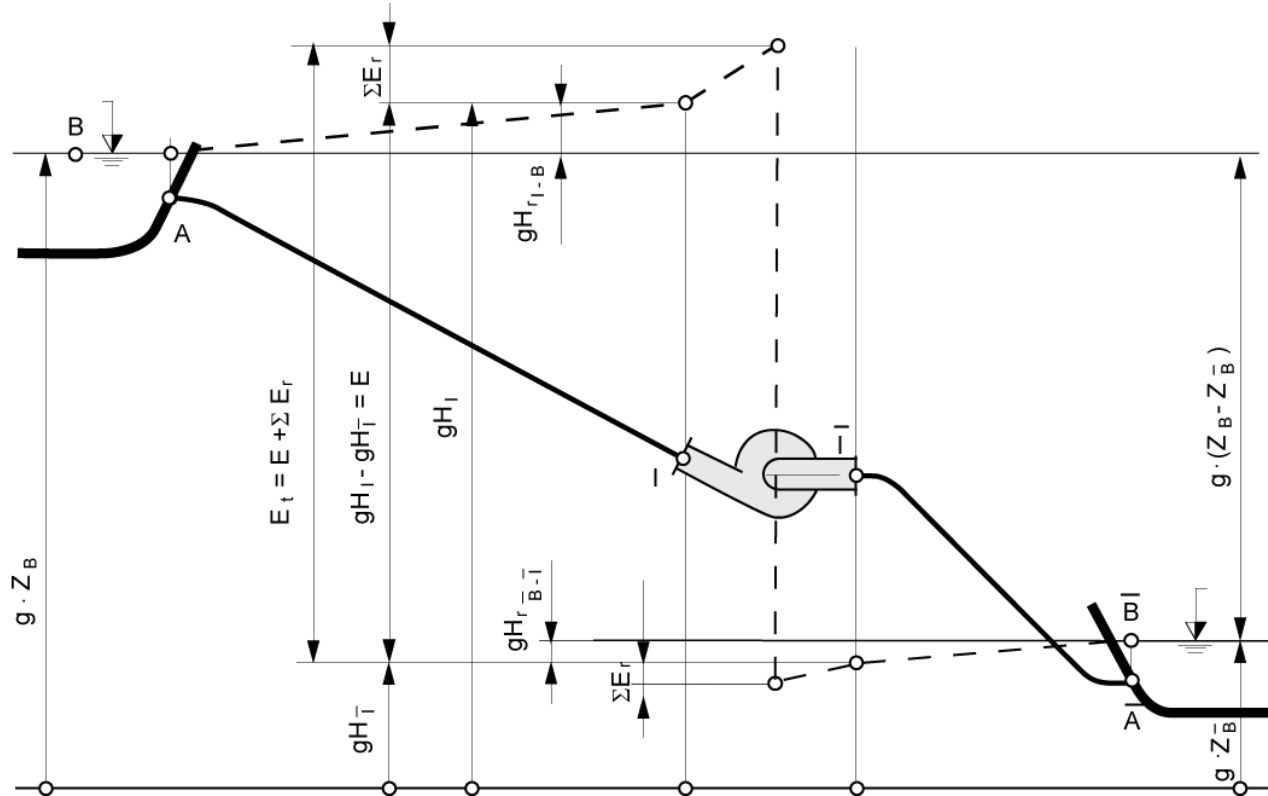
$$z_p = 78$$

$$f_{grid} = 50 \text{ Hz}; N = 90.9 \text{ min}^{-1}$$

$$z_p = 66$$

Specific Hydraulic Energy

Specific Energy Balance: pumping mode



Specific Hydraulic Energy

Specific Energy Balance: pumping mode

- Low Energy Side - Tailwater Side

$$gH_{\bar{B}} = \frac{p_{atm}}{\rho} + gZ_{\bar{B}} + 0$$

$$gH_{\bar{B}} = gH_{\bar{T}} + \sum_{\text{Tailwater Side}} gH_r$$
- High Energy Side-Headwater

$$gH_I = gH_B + \sum_{\text{Headwater Side}} gH_r$$

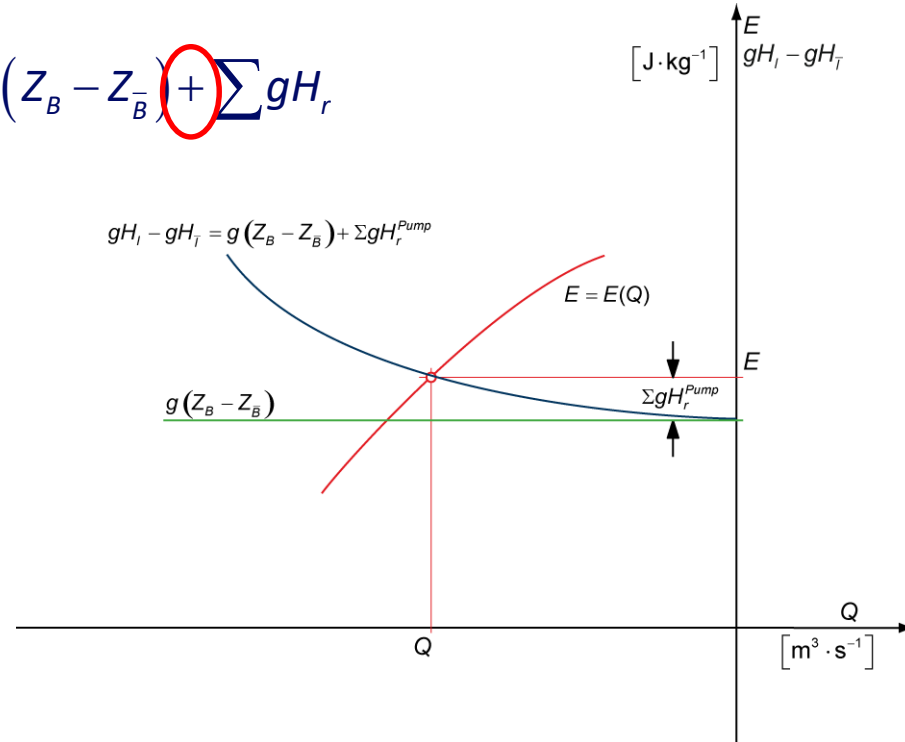
$$gH_B = \frac{p_{atm}}{\rho} + gZ_B + 0$$
- Specific Energy Supplied by the Pump

$$gH_I - gH_{\bar{T}} = g \times (Z_B - Z_{\bar{B}}) + \sum gH_r$$

Specific Hydraulic Energy

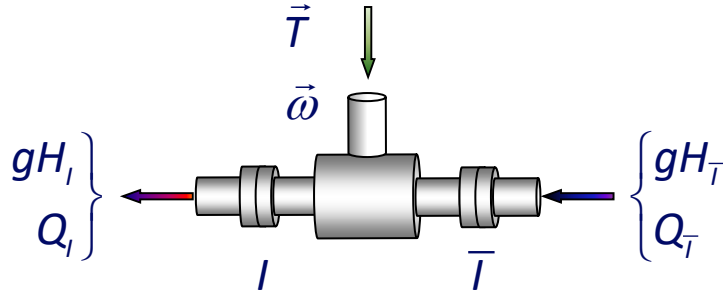
Hydraulic Characteristics: pumping mode

$$gH_i - gH_j = g(Z_B - Z_{\bar{B}}) + \sum gH_r$$



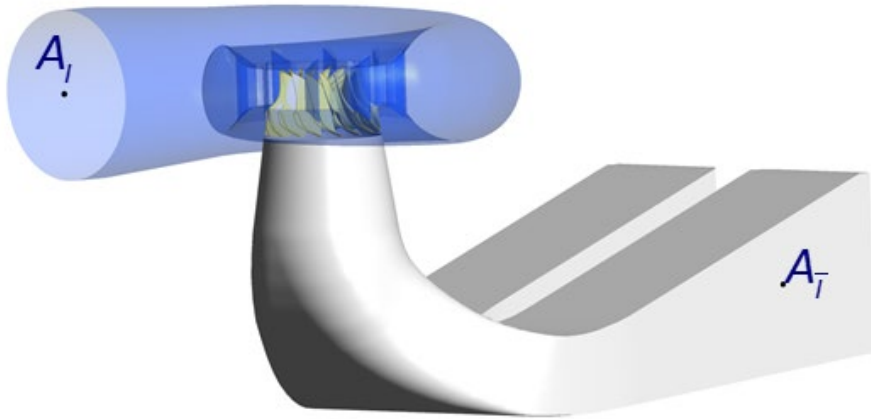
Specific Hydraulic Energy

Hydraulic Brake : pumping mode



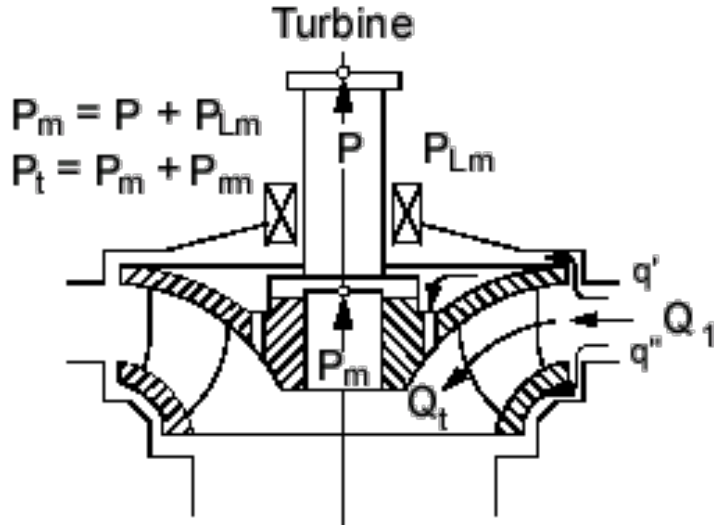
- Power input defined as negative $P = \vec{\omega} \cdot \vec{T} < 0$
- Pump Specific Energy $E \triangleq gH_I - gH_{\bar{T}} \geq 0$ ($\text{J} \cdot \text{kg}^{-1}$)
- Discharge defined as negative
- Hydraulic Power Output $P_h = \rho \times Q \times E$ (W)
- Power Input P
- Pump Efficiency $\eta^P = \frac{P_h}{P}$

Power Exchange



- Hydraulic Power
$$P_h = P_i - P_T \text{ (W)}$$
- Work-Generating:
 - Turbine
$$\eta^T P_h = P > 0$$
- Work-Absorbing
 - Pump
$$P_h = \eta^P P < 0$$

Turbine Mechanical Power



$$\begin{aligned}
 P_m &= \underbrace{P}_{\text{Machine Power}} + \underbrace{P_{Lm}}_{\text{External Mechanical Power Losses}} \\
 P_t &= \underbrace{P_m}_{\text{Runner Mechanical Power}} + \underbrace{P_{rm}}_{\text{Internal Mechanical Power Losses}} \\
 P_h &= \underbrace{P_t}_{\text{Extracted Power}} + \underbrace{\sum P_r}_{\text{Flow Power Dissipation}} + \underbrace{\sum P_q}_{\text{Leakage Flow Power}}
 \end{aligned}$$

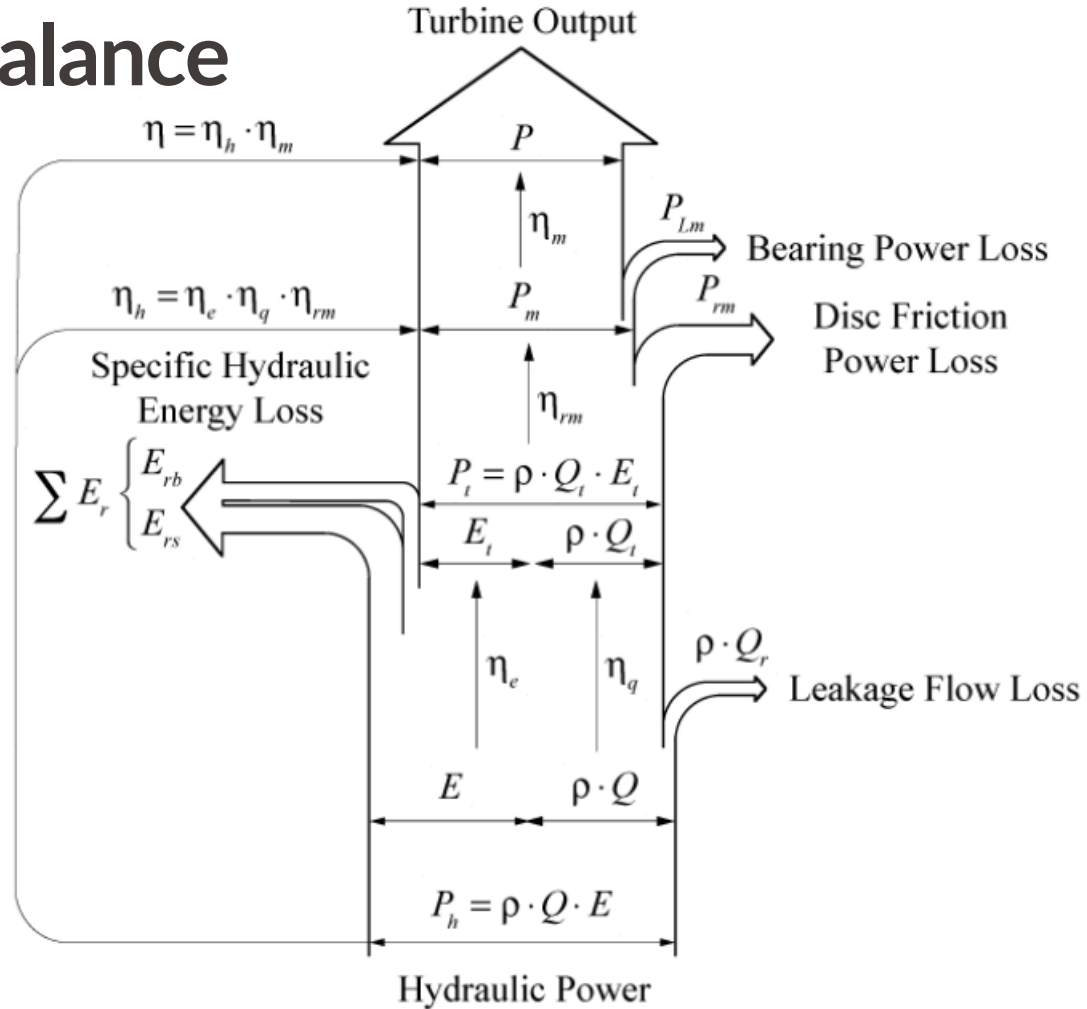
Turbine Power Balance

- Extracted Energy

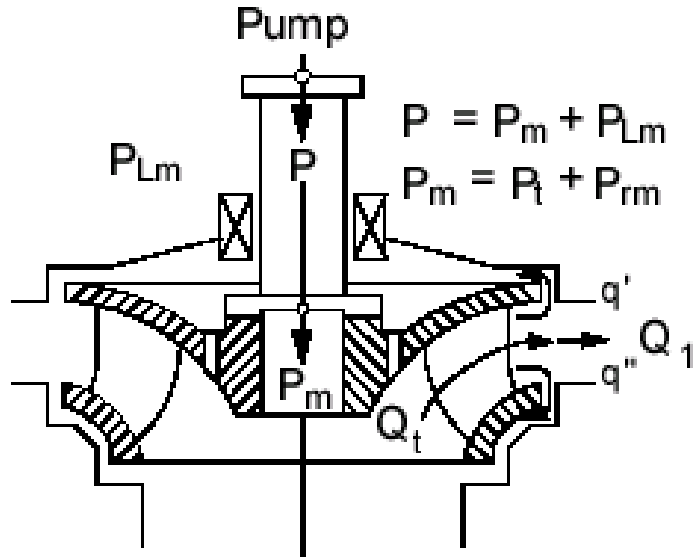
$$E_t = \frac{P_t}{\rho Q_t}$$

- Driving Torque

$$P_t = \vec{\omega} \cdot \vec{T}_t$$



Pump Mechanical Power



Machine Power

$$\underbrace{\dot{P}} = P_m + \underbrace{P_{Lm}}_{\text{External Mechanical Power Losses}}$$

Impeller Mechanical Power

$$\underbrace{\dot{P}_m} = P_t + \underbrace{P_{rm}}_{\text{Internal Mechanical Power Losses}}$$

Supplied Power

$$\underbrace{\dot{P}_t} = P_h + \underbrace{\sum P_r}_{\text{Flow Power Dissipation}} + \underbrace{\sum P_q}_{\text{Leakage Flow Power}}$$

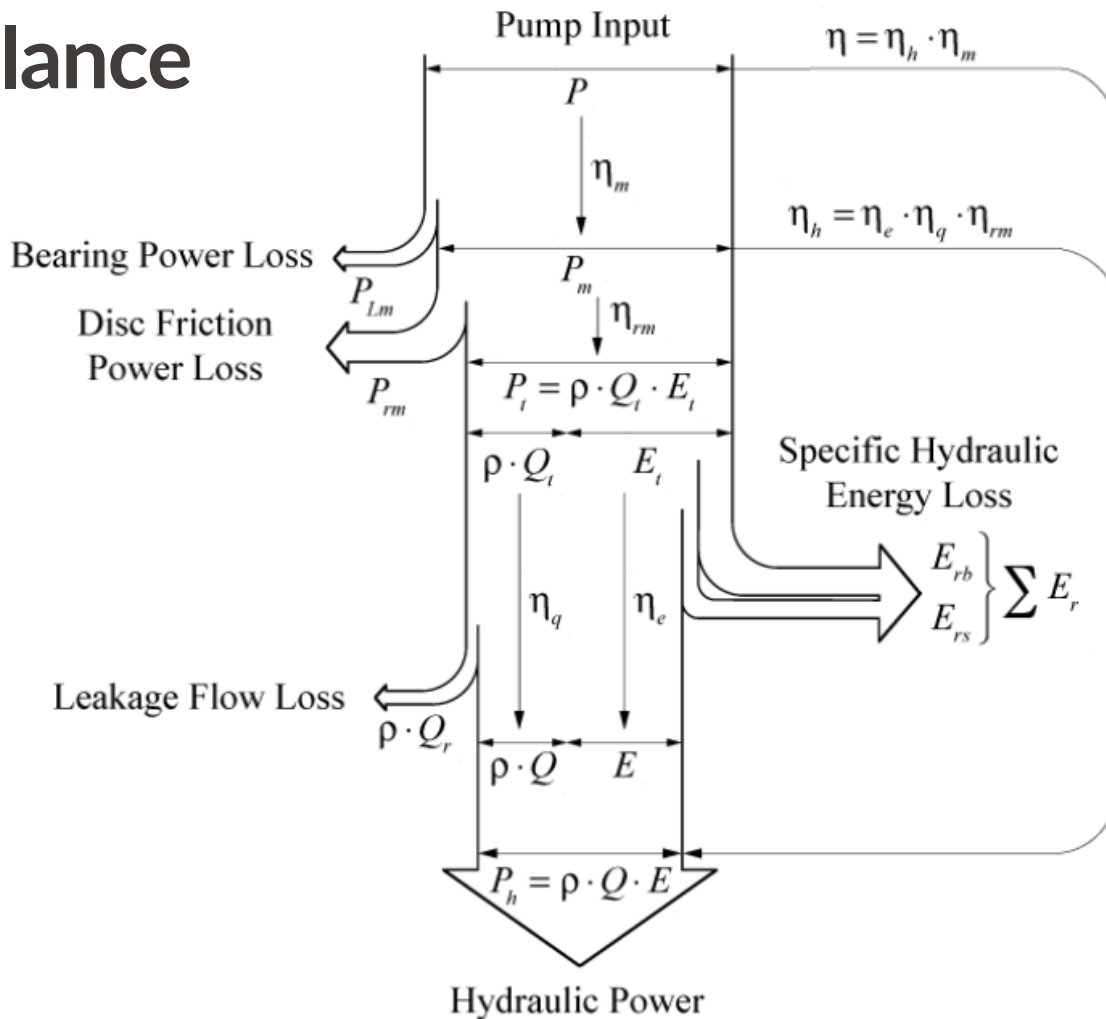
Pump Power Balance

- Supplied Energy

$$E_t = \frac{P_t}{\rho Q_t}$$

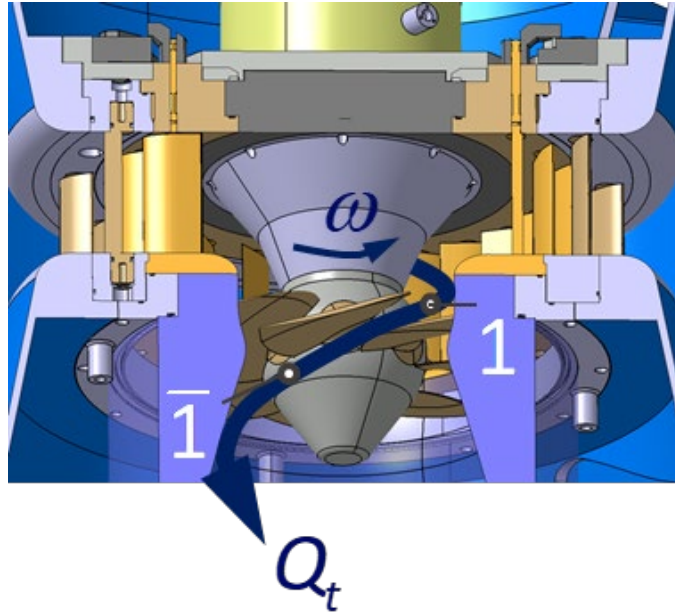
- Resisting Torque

$$P_t = \vec{\omega} \cdot \vec{T}_t$$



Classification of Hydraulic Runners

Runner/impeller specific energy transfer



- Traversing Discharge

$$Q_t \quad (\text{m}^3 \cdot \text{s}^{-1})$$

- Transferred Specific Energy

$$gH_1 - gH_{\bar{1}} = E_t \pm E_{rb} \quad (\text{J} \cdot \text{kg}^{-1})$$

- Power Transfer

$$P_t = \rho Q_t E_t \quad (\text{W})$$

- Drive: Turbines $P > 0$

- Brake: Pumps, Propellers $P < 0$

Brilliant Extension Project, British Columbia,
Canada, Kaplan Turbine CAD Model, PF2 EPFL Test
Rig

Classification of Hydraulic Runners

Runner/impeller specific energy transfer

- Transferred Specific Energy

$$gH_1 - gH_{\bar{1}} = E_t \pm E_{rb} \quad (\text{J} \cdot \text{kg}^{-1})$$

- Specific Energy

$$gH = \frac{p}{\rho} + gZ + \frac{C^2}{2} \quad (\text{J} \cdot \text{kg}^{-1})$$

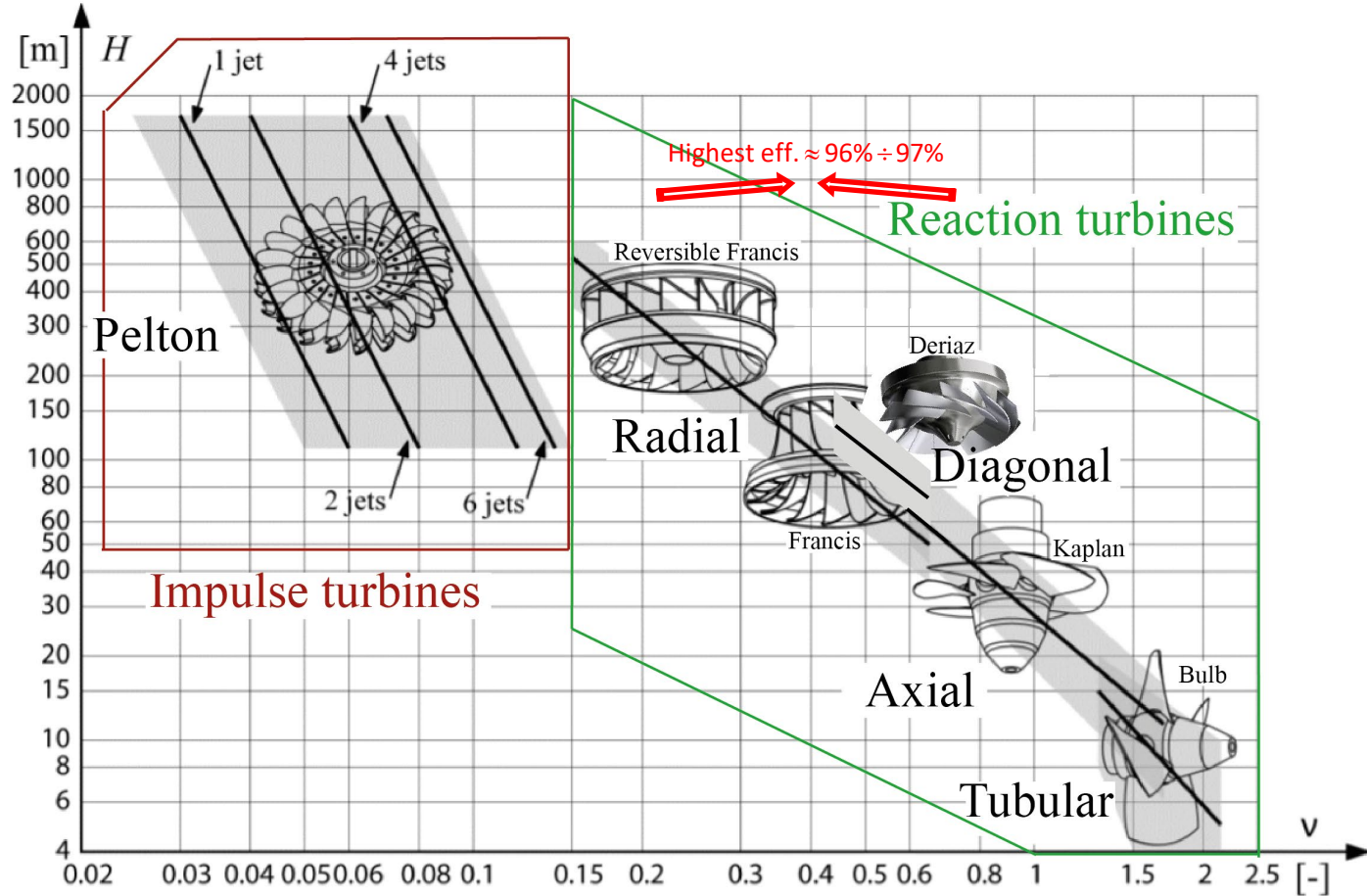
- Specific Energy Balance:

$$E_t = \underbrace{\left(\frac{p_1}{\rho} - \frac{p_{\bar{1}}}{\rho} \right)}_{\text{Displacement}} + \underbrace{\left(\frac{C_1^2}{2} - \frac{C_{\bar{1}}^2}{2} \right)}_{\text{Impulse}} + \underbrace{[gZ_1 - gZ_{\bar{1}}]}_{\text{Water Wheel}} \pm \underbrace{E_{rb}}_{\text{Loss}} \quad (\text{J} \cdot \text{kg}^{-1})$$

Reaction



Classification of Hydraulic Runners



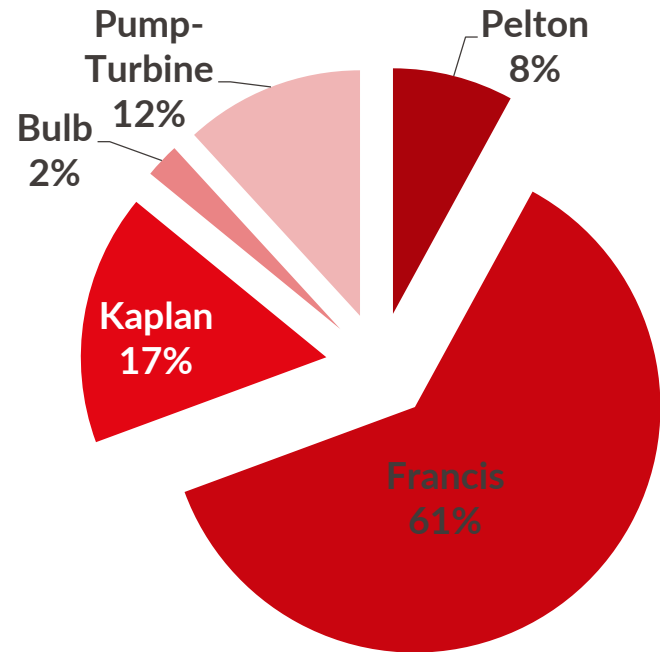
Head = H (m)
 Discharge = Q ($\text{m}^3 \cdot \text{s}^{-1}$)
 Speed = N (min^{-1})

$$v = 2^{\frac{1}{4}} \pi^{\frac{1}{2}} \times n \times \frac{Q^{\frac{1}{2}}}{E^{\frac{4}{3}}}$$

Classification of Hydraulic Runners

International market in 2010

- Breakdown by Types of Turbines
 - 1'038 GW Installed Capacity in 2010
 - 1'000 GW to be built before 2050 Greenfields Project



Classification of Hydraulic Runners

Specific Speed

Definition of dimensionless numbers for the specific energy conversion:

- “Power Plant” Conditions

- Discharge $[Q] = L^3 T^{-1} \dots (\text{m}^3 \cdot \text{s}^{-1})$

- Specific Energy $[E \triangleq gH_i - gH_r] = L^2 T^{-2} = \frac{ML^2 T^{-2}}{M} \dots (\text{J} \cdot \text{kg}^{-1})$

- Unit Characteristic

- Angular Speed $[\omega] = T^{-1} \dots (\text{s}^{-1})$

- Turbine/Pump Dimension $[D] = L \dots (\text{m})$

Classification of Hydraulic Runners

Specific Speed

- Dimensionless Angular Speed Condition $[v] = [\omega \times Q^\alpha \times E^\beta] = M^0 \times T^0 \times L^0$

$$T^0 \times L^0 = T^{-1} \times L^{3\alpha} T^{-\alpha} \times L^{2\beta} T^{-2\beta}$$
- Yields to Solve the Linear System
 - Dimension of Time $-1 - \alpha - 2\beta = 0$
 - Dimension of Length $3\alpha + 2\beta = 0$
- Solution $\alpha = \frac{1}{2}; \beta = -\frac{3}{4}$

Classification of Hydraulic Runners

Specific Speed

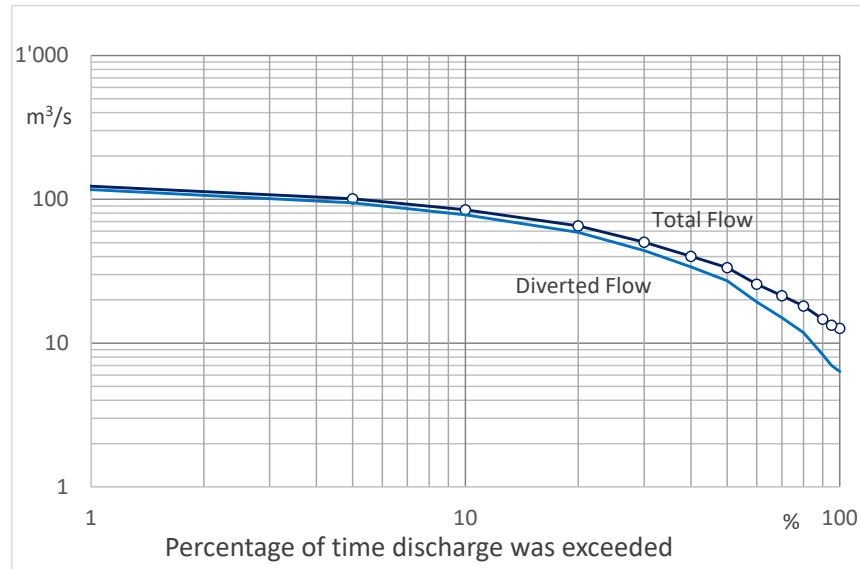
- Discharge Coefficient (Dimensionless) $\phi = \frac{Cm}{U}$
- Specific Energy Coefficient (Dimensionless) $\psi = \frac{E}{\frac{U^2}{2}}$
- Specific Speed $v = \frac{\phi^{\frac{1}{2}}}{\psi^{\frac{3}{4}}} = \frac{\omega}{\pi^{\frac{1}{2}} 2^{\frac{3}{4}}} \times \frac{|Q|^{\frac{1}{2}}}{E^{\frac{3}{4}}}$

Classification of Hydraulic Runners

Matching Turbine Specific Speed to Site Condition

- Site Potential Specific Energy $g(Z_B - Z_{\bar{B}})$
 - Available Specific Energy $E = gH_I - gH_T = (g_B Z_B - g_{\bar{B}} Z_{\bar{B}}) - \sum gH_r$ ($\text{J} \cdot \text{kg}^{-1}$)
- Site Flow Duration Statistics
 - Average Discharge

$$Q_{\text{Instal.}} \quad (\text{m}^3 \cdot \text{s}^{-1})$$



Classification of Hydraulic Runners

Matching Turbine Specific Speed to Site Condition

- Targeted Unit Specific Speed
$$v = \frac{\omega}{\pi^{\frac{1}{2}} 2^{\frac{3}{4}}} \frac{\left(\frac{Q_{instal.}}{z_{units}} \right)^{\frac{1}{2}}}{E^{\frac{3}{4}}}$$
 - Rated Head $H = \frac{E}{g}$
 - Matching number of units z_{units}
 - Matching rotating speed $N = \frac{2 \times f_{grid}}{z_p} \times 60 \text{ s (min}^{-1}\text{)}$
- Check runaway speed
- Check apparent power per poles
 - Air cooling < 28 MVA < Water cooling < 35 MVA

Classification of Hydraulic Runners

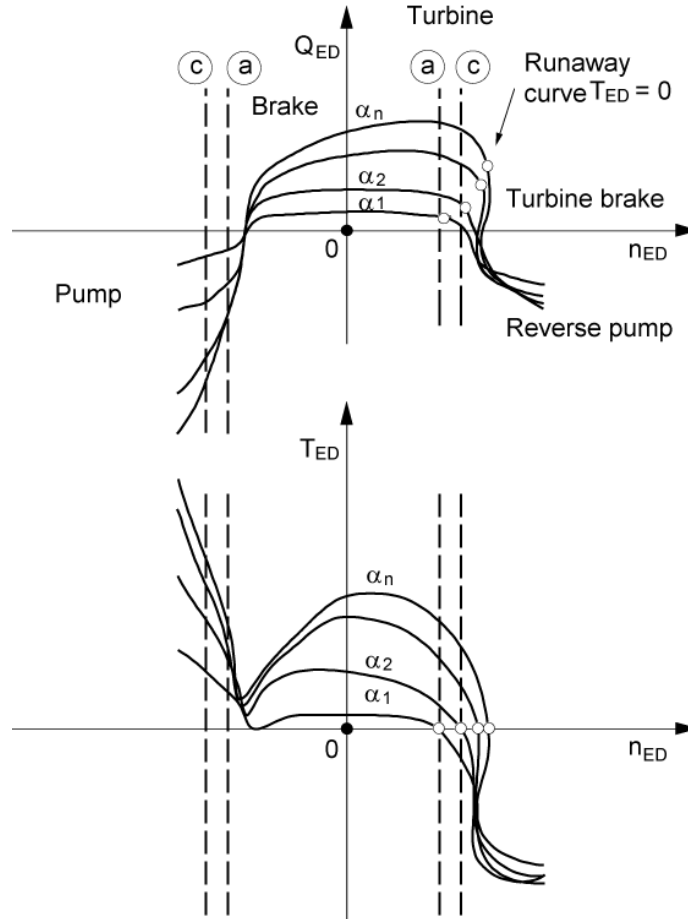
Operating range

- IEC Discharge Factor

$$Q_{ED} = \frac{Q}{D^2 E^{\frac{1}{2}}}$$

- IEC Speed Factor

$$n_{ED} = \frac{nD}{E^{\frac{1}{2}}}$$



(a) n_{ED} for E_{Pmax}

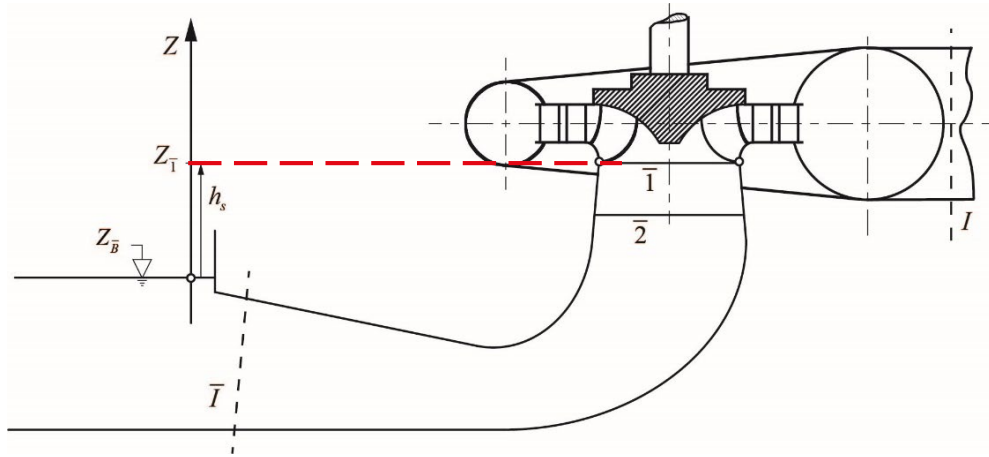
(c) n_{ED} for E_{Pmin}

Constant guide vane
angles $\alpha_1, \alpha_2, \dots, \alpha_n$

(a), (c) Limit of the normal
operating range

Classification of Hydraulic Runners

Machine setting level



Cut-view of a Francis turbine

- Minimum setting level to avoid cavitation

- Specific Energy

$$E \triangleq gH_1 - gH_2 > 0 \quad (\text{J} \cdot \text{kg}^{-1})$$

- Net Positive Suction Specific Energy

$$NPSE \triangleq gH_1 - \frac{p_v}{\rho} - gZ_{ref}$$

$$(\text{J} \cdot \text{kg}^{-1})$$

- Setting Level

$$h_s = Z_{ref} - Z_B = Z_1 - Z_B$$

Classification of Hydraulic Runners

Machine setting level

- With Respect to the Tail Water Level \bar{B}
 - Specific Energy Balance $gH_{\bar{I}} = gH_{\bar{B}} + gH_{r\bar{I}\bar{B}}$

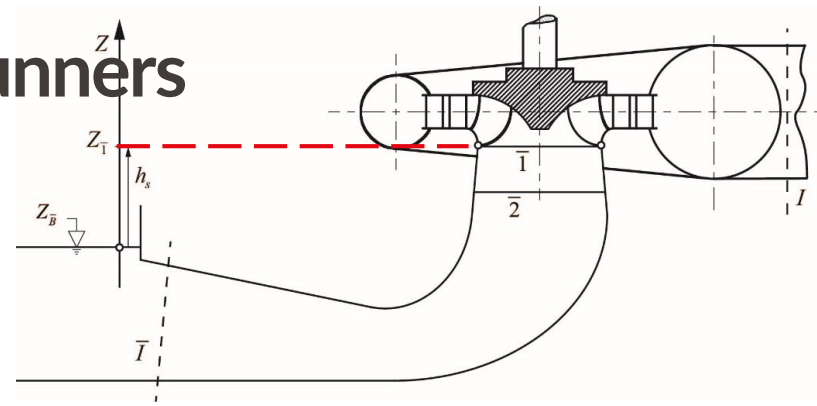
- For Turbines $gH_r \approx \frac{C_{\bar{I}}^2}{2}$ $gH_{\bar{B}} = \frac{p_a}{\rho} + gZ_{\bar{B}}$

$$NPSE \approx \frac{p_a}{\rho} - \frac{p_v}{\rho} - gh_s + \frac{C_{\bar{I}}^2}{2} = g \times NPSH$$

- For Pumps $gH_r \approx \frac{C_{\bar{I}}^2}{2} \approx 0$

$$NPSE \approx \frac{p_a}{\rho} - \frac{p_v}{\rho} - gh_s = g \times NPSH$$

- Thoma number: $\sigma_{TH} = \frac{NPSE}{E}$



Nomenclature:

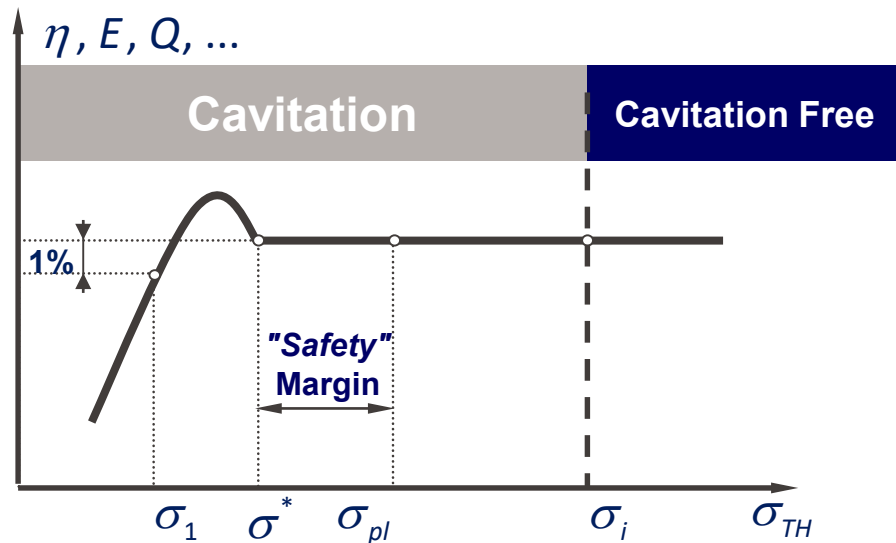
$NPSH$ (m) Net Positive Suction Head

Classification of Hydraulic Runners

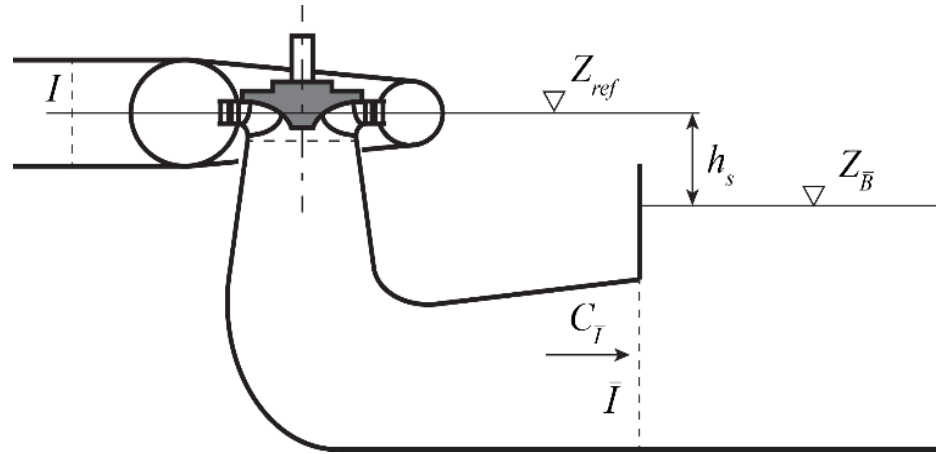
Machine setting level

Nomenclature:

- η (-) Efficiency
- σ_i (-) Inception: 1st Cavity !
- σ_{pl} (-) Plant Value
- σ^* (-) 1st Efficiency Change
- σ_1 (-) 1% Efficiency Drop



Exercise



Installation of the turbine and setting level

DATA

$$C_{\bar{I}} = 0.86 \text{ m} \cdot \text{s}^{-1}$$

$$Z_{\bar{B}} = 175.6 \text{ m}$$

Compute Z_{ref} , the setting elevation of the turbine units, to achieve a net positive suction head (NPSH) of 13.4 m. The atmospheric pressure and the saturated vapor pressure can be assumed as $p_{atm} = 1.0 \text{ bar}$ and $p_v = 2343 \text{ Pa}$, respectively.